



AG556D



AG682D

4. Place the upper shock eyelet with bushings between the idler arm brackets making sure the spacer is properly positioned between the brackets. Secure with a cap screw and lock nut. Tighten to 3.2 kg-m (23 ft-lb).



AG467D

■ **NOTE:** Do not over-tighten the shock absorber cap screw as the shock eyelet must be free to pivot.

5. Grease the idler arm and rear arm grease fittings with a low-temperature grease.

6. Install the rear upper idler wheels, rear springs, and offset pivot idler (see Rear Upper Idler Wheels/Rear Springs in this sub-section).

Front Arm/Front Shock Absorber/Front Inner Idler Wheels

■ **NOTE:** The skid frame must be removed for this procedure (see Removing Skid Frame in this sub-section), and the rear springs must be removed from the adjusting cams.

REMOVING

1. Remove the lower cap screws and lock nuts securing the limiter straps to the rail support. Account for flat washers.



AG632D

2. Remove the cap screw and lock nut securing the upper front shock absorber eyelet to the front arm. Pull the shock eyelet free of the bracket. Account for a serrated axle.



AG582D

3. Remove the cap screw and lock nut securing the front arm to the front arm mounting brackets.