
TABLE OF CONTENTS

SECTION	SUBSECTION	PAGE
SAFETY NOTICE		III
INTRODUCTION		IV
01 SERVICE TOOLS AND PRODUCTS	01 - Table of contents	01-01-1
	02 - Mandatory service tools.....	01-02-1
	03 - Optional service tools.....	01-03-1
	04 - Service products	01-04-1
02 MAINTENANCE	01 - Table of contents	02-01-1
	02 - Periodic inspection chart.....	02-02-1
	03 - Flushing and lubrication.....	02-03-1
	04 - Water-flooded engine.....	02-04-1
	05 - Storage	02-05-1
03 TROUBLESHOOTING	01 - Troubleshooting chart	03-01-1
04 ENGINE	01 - Table of contents	04-01-1
	02 - Leak test	04-02-1
	03 - Removal and installation	04-03-1
	04 - Magneto system.....	04-04-1
	05 - Top end	04-05-1
	06 - Bottom end	04-06-1
	07 - Rotary valve.....	04-07-1
	08 - Exhaust system.....	04-08-1
05 ENGINE MANAGEMENT (RFI)	01 - Table of contents	05-01-1
	02 - Overview.....	05-02-1
	03 - Diagnostic procedures	05-03-1
	04 - Component inspection	05-04-1
	05 - Troubleshooting summary	05-05-1
	06 - Adjustment.....	05-06-1
	07 - Removal and installation	05-07-1
06 ENGINE MANAGEMENT (DI)	01 - Table of contents	06-01-1
	02 - Overview.....	06-02-1
	03 - Component inspection and adjustment	06-03-1
	04 - Diagnostic procedures	06-04-1
07 COOLING SYSTEM	01 - Table of contents	07-01-1
	02 - Circuit, components and care	07-02-1
08 FUEL SYSTEM	01 - Table of contents	08-01-1
	02 - Fuel circuit.....	08-02-1
	03 - Air intake	08-03-1
	04 - Carburetor	08-04-1
09 LUBRICATION SYSTEM	01 - Table of contents	09-01-1
	02 - Oil injection system.....	09-02-1
	03 - Oil injection pump	09-03-1
10 ELECTRICAL SYSTEM	01 - Table of contents	10-01-1
	02 - Ignition system.....	10-02-1
	03 - Charging system.....	10-03-1
	04 - Starting system.....	10-04-1
	05 - Instruments and accessories	10-05-1
	06 - Digitally encoded security system (DESS)	10-06-1