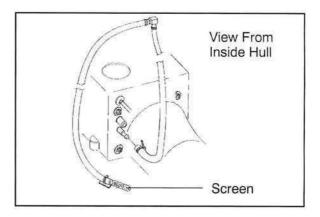
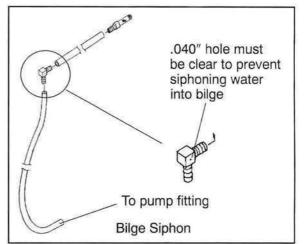
## Bilge System

## **Bilge Siphon System**

1. Clean bilge siphon pickup screen whenever debris is present.

- 2. Inspect the .040" hole in fitting elbow. It must be clear to prevent siphoning of water into bilge.
- 3. Inspect all tie straps to be sure they are tight and in position.





## **Bilge Drain Plug**

- 1. Inspect bilge plug for cracks or damage from over-tightening.
- 2. Periodically inspect sealing O-ring and replace if worn or damaged. Inspect drain plug, gasket, keeper strap and tightness of screws.
- 3. Inspect bilge drain plug mounting bolts for proper torque. Torque mounting bolts to 8 10 in.lbs.

Keeper Gasket Strap Bilge Plug Assembly O-Ring Plug

