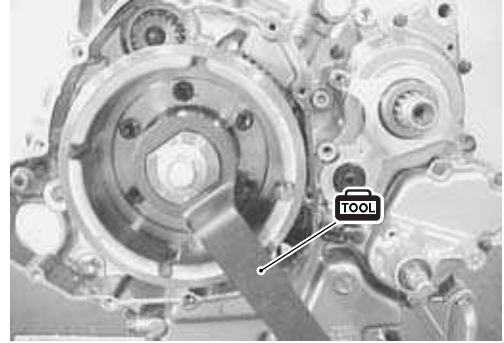


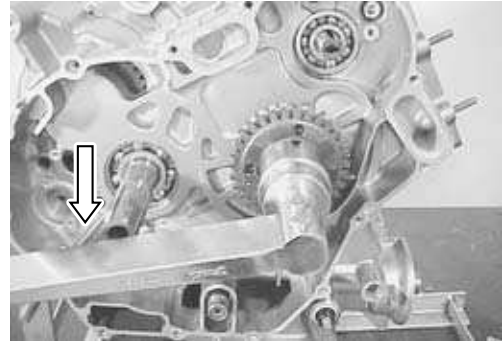
- Hold the generator rotor with the special tool.

 **09930-44541: Rotor holder**

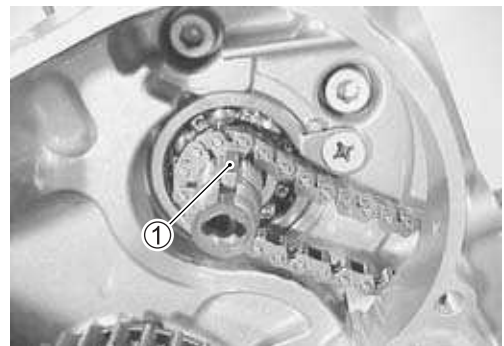


- While holding the generator rotor, tighten the primary drive gear nut to the specified torque.

 **Primary drive gear nut: 115 N-m (11.5 kgf-m, 83.0 lb-ft)**



- Install the cam chain and key ①.

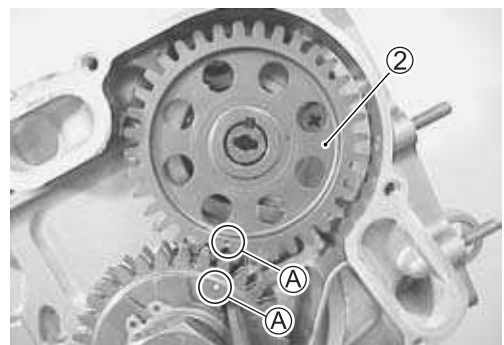


### CAM DRIVE IDLE GEAR/SPROCKET

- Insert a suitable bar to the holes of the primary drive gears and align the two gears.
- Install the cam drive idle gear/sprocket ②.

#### NOTE:

Align the punched marks **A** on the cam drive idle gear/sprocket and primary drive gear.



- Install the washer ③ and nut ④.

